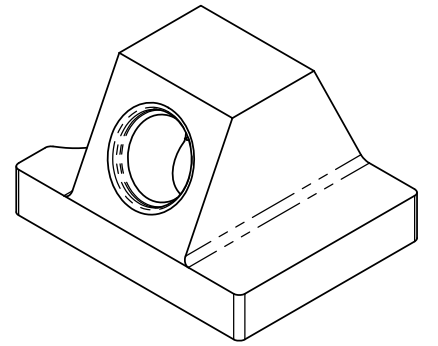
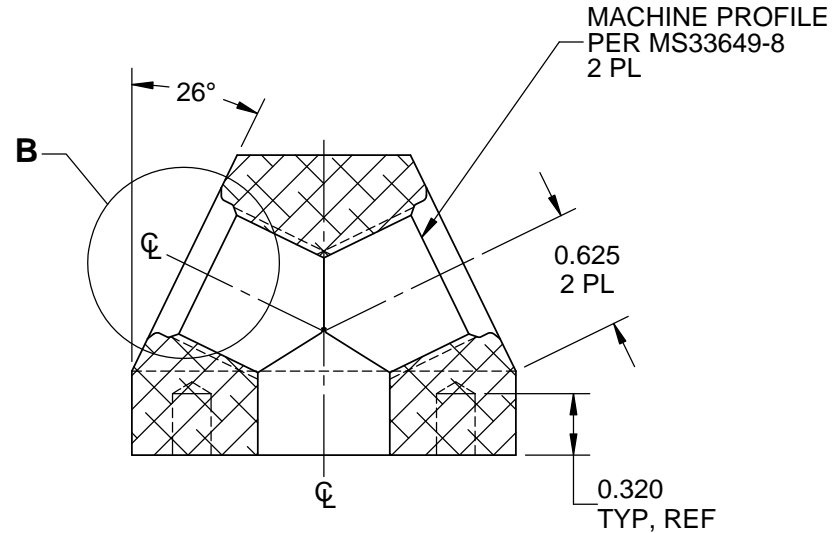
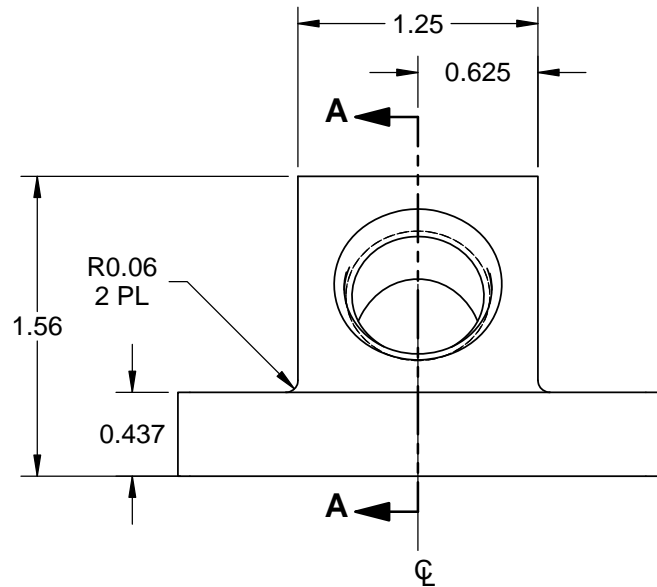


ITEM	QTY -041	P/N	DESCRIPTION
1	X	D5211-041	FITTING ASSY
2	1	D5211-1	FITTING
3	4	MS21209F1-10	HELI-COIL INSERT (10-32 x 0.190)

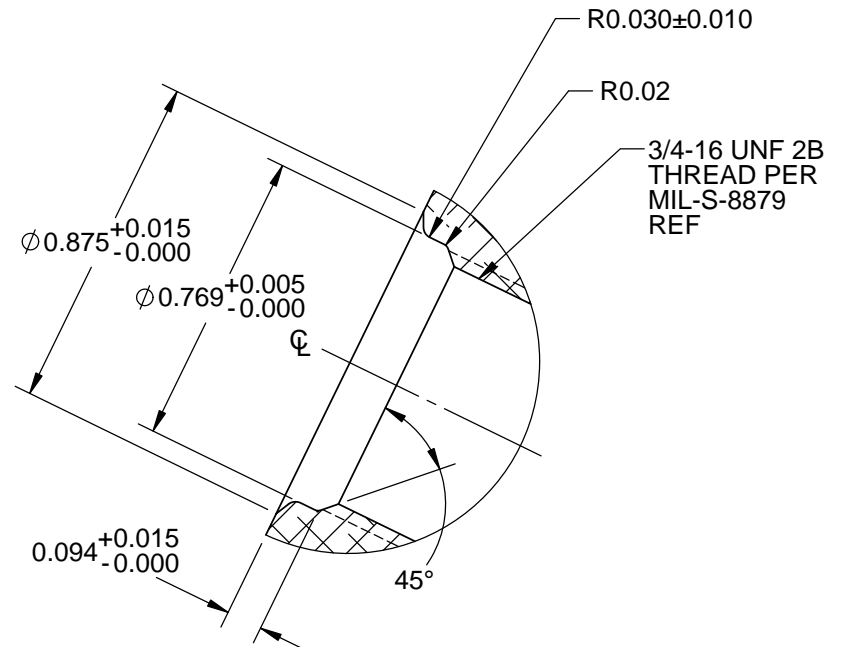
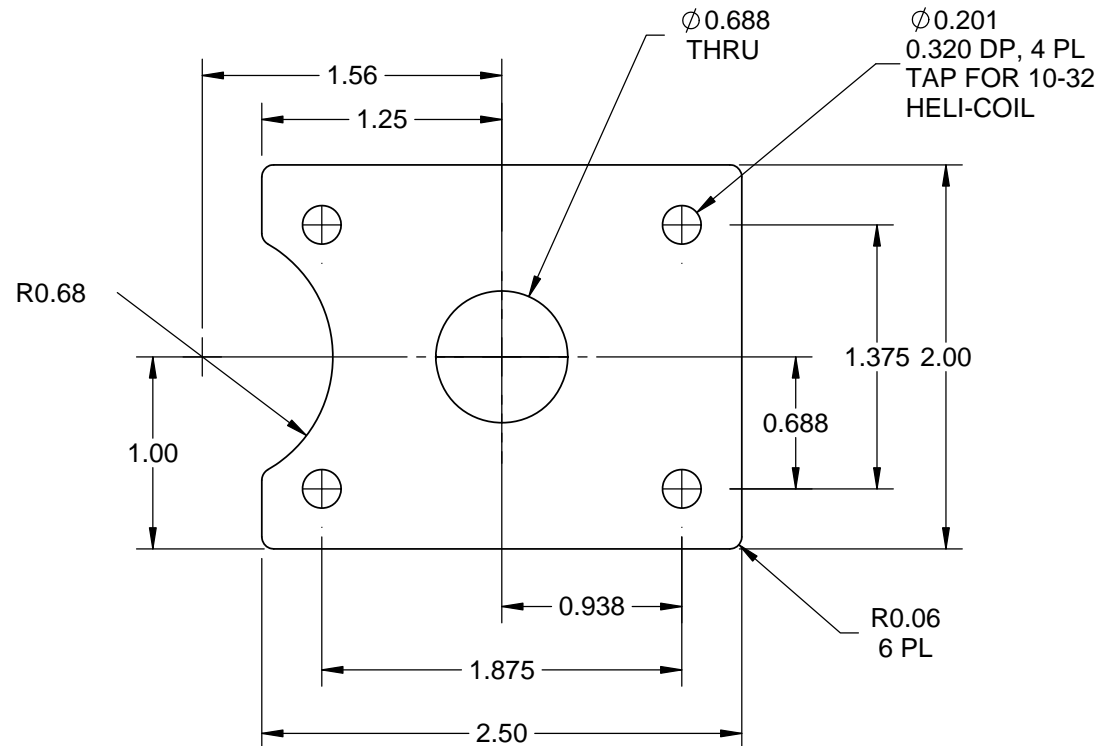
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.32 lbs
8) INSTALL MS21109F1-10 HELICOIL FLUSH ON THIS SURFACE

PRELIMINARY ISSUE

A	NEW ISSUE	RF	15.01.15
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO.	REV. A3
MFG. APPR.	JFS	D5211	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		FITTING ASSY, FUEL RETURN	NTS
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SECTION A-A



DETAIL B
TYP

D5211-1 FITTING
(EQUIVALENT TO ERA P/N 41228-301-011-003)

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: ANODIZE IAW MIL-A-8625 TYPE II, CLASS 2, COLOR DRYD BLUE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.32 lbs

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO. D5211	REV. A3
MFG. APPR.	JFS		SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		FITTING ASSY, FUEL RETURN	NTS
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